

Assembly Instructions for 1546K Pedestal Octagon Workstations

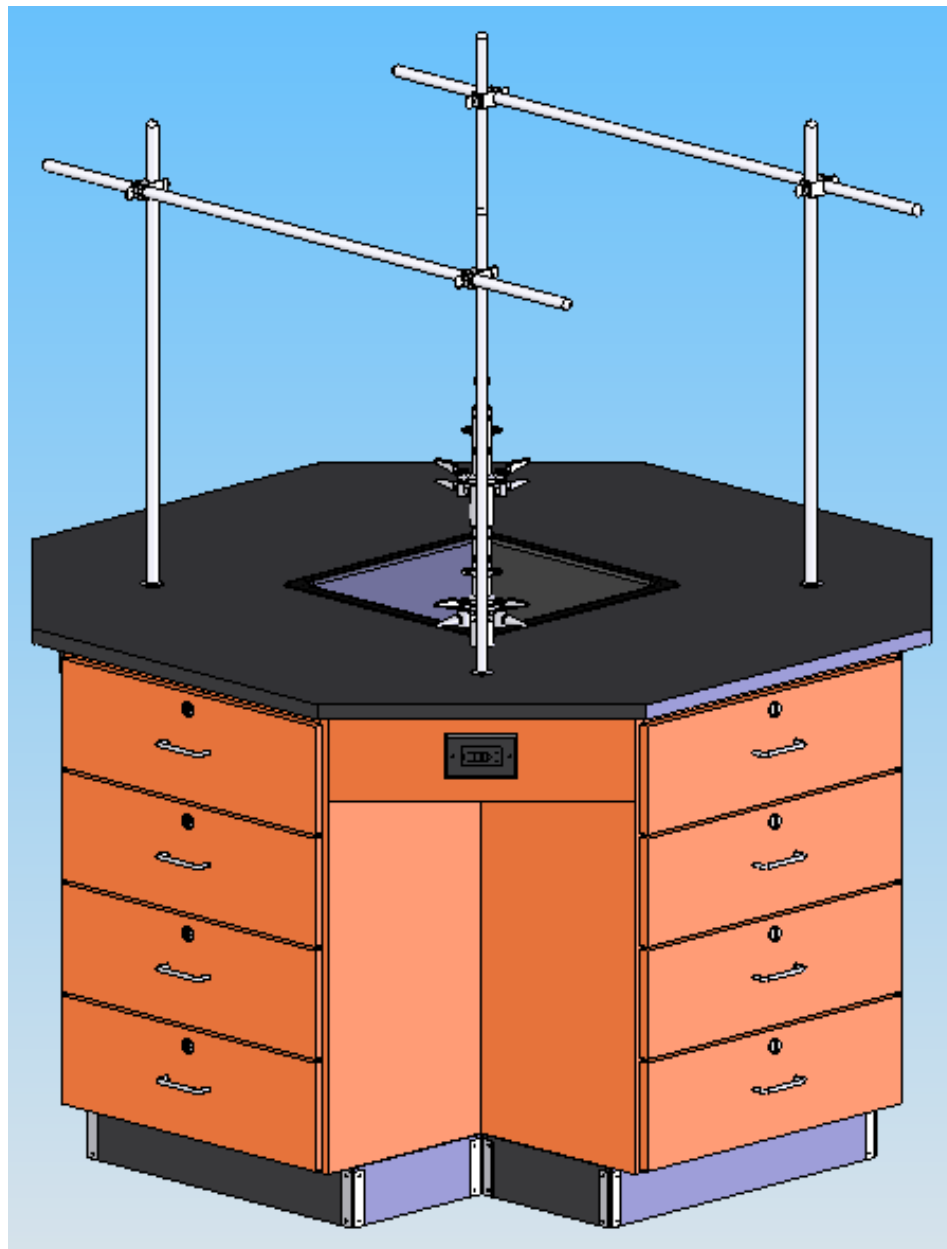


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ASSEMBLY COMPONENTS

Items Included In Hardware Box	Part #		Part #
ASSEMBLY INSTRUCTIONS		1-HARDWARE BOX	
17.5FT RUBBER BASE	100283	2-FIXTURE, L65-WSA-DIV	100074
48-SCREW, 8 X 3/4 PHIL TRUSS	100649	1-SINK, EPOXY L20 BLK	100697
8-ALUM. SUPPORT ANGLE	100955	4-APRON, W/AC	207511
4-ELECTRICAL BOX, 3X2X2.5	100033	1-TOP, EPOXY 56 X 56, FIXT, OCT	100590
4-GFI ELECTRICAL OUTLET	100034	1-SINK, OUTLET/STRAINER EPOXY	100055
16-SCREW, 6 X 1/2 PPH	100475	1-SINK STOPPER 1 1/2 BLK	100112
8-STAINLESS STEEL CORNERS	100057	1-SINK TRAP, PLASTIC ADJ	100056
32-SS SCREWS, 6 X 1/2 PTH	100064	1-SILICONE SEALANT	100711
4-ROD SOCKET ASSEMBLY	206505	16-#8 X 1 1/2 PFH SCREWS	100073

REV	DESCRIPTION	DATE	INITIAL
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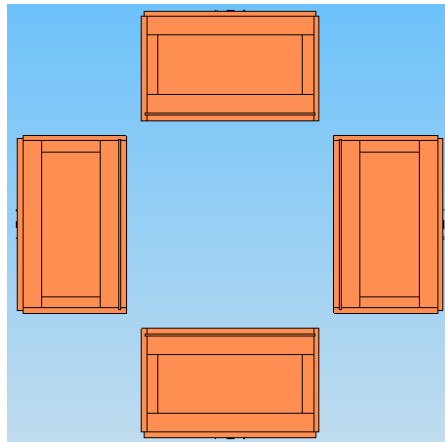
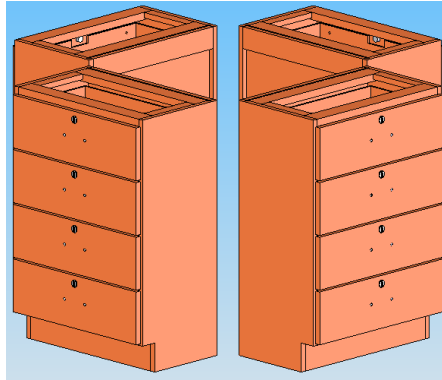
Items not included but needed for assembly:

1. Screwdrivers with Phillips or square bit tape measure, wrenches
2. Liquid Nail, or silicone adhesive caulk
3. Contact Cement

Inspect all components for shipping damage.

Instructions:

1. Place the four base units in a square with their backs facing each other. They should be placed around the plumbing and gas hookups.



2. Three of the cabinets will be placed permanently while one will be removable to access the utilities. Decide which unit will be removable. Attach the 1-1/2" x 4" aluminum angle brackets to secure the three permanent cabinets together using the #8 x 3/4" truss head screws on the top of the cabinets.

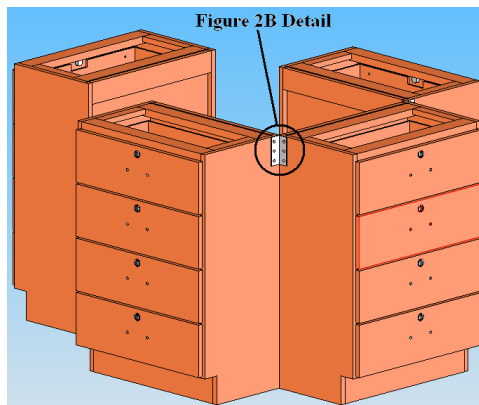
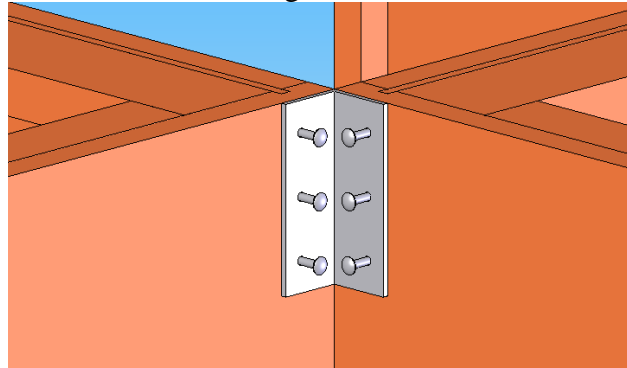
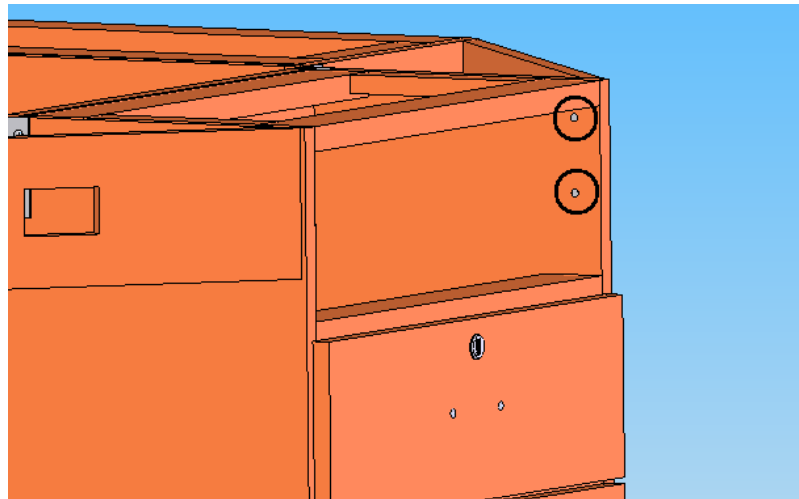
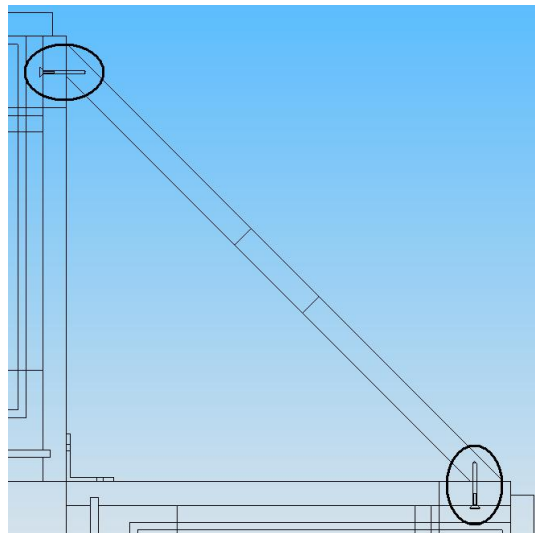


Figure 2B



3. Take the top drawer out of each unit.
4. Attach the aprons to the other three units connecting them to each other using the #8 x 1-1/4" Phillip flat screws. You will have to screw through the opening where the top drawer belongs. Do not attach the aprons to the removable unit at this time. Make sure the top of the aprons and cabinets are flush.



5. Assemble the Rod Socket Assembly as shown in Figure 5A.
Attach Rod Sockets to Top as shown in Figure 5B.

Figure 5A

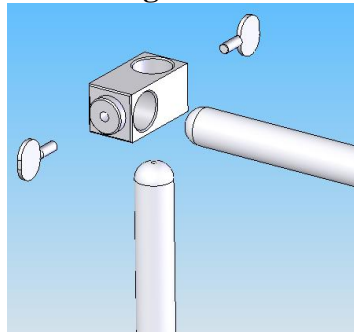
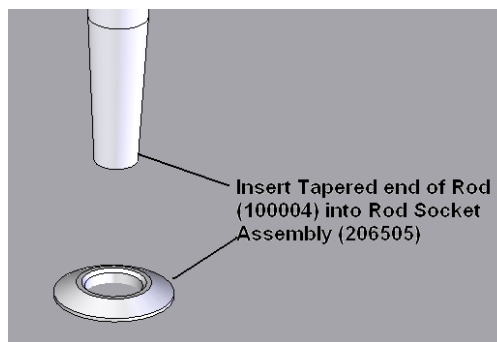
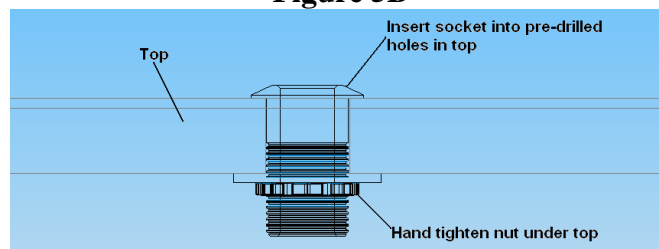
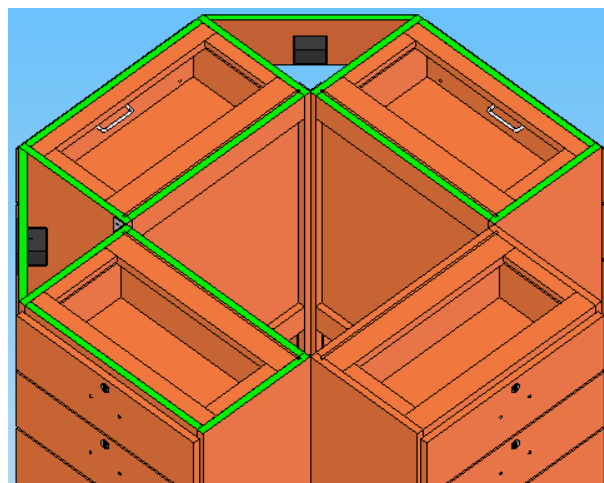


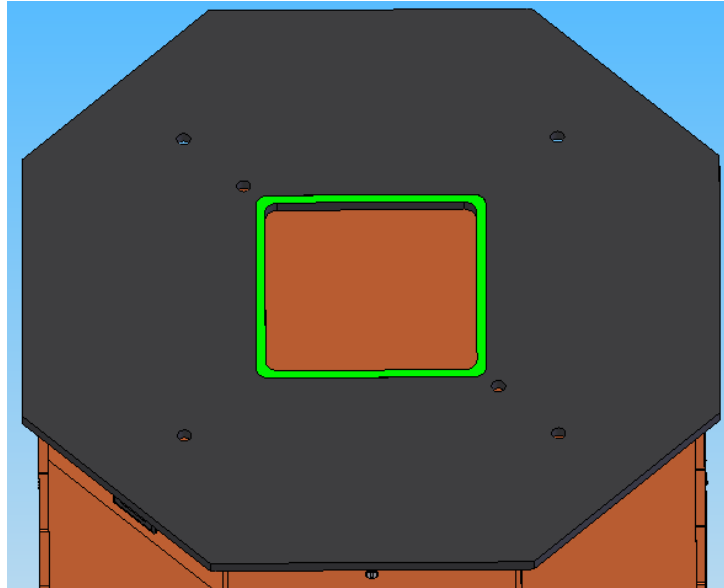
Figure 5B



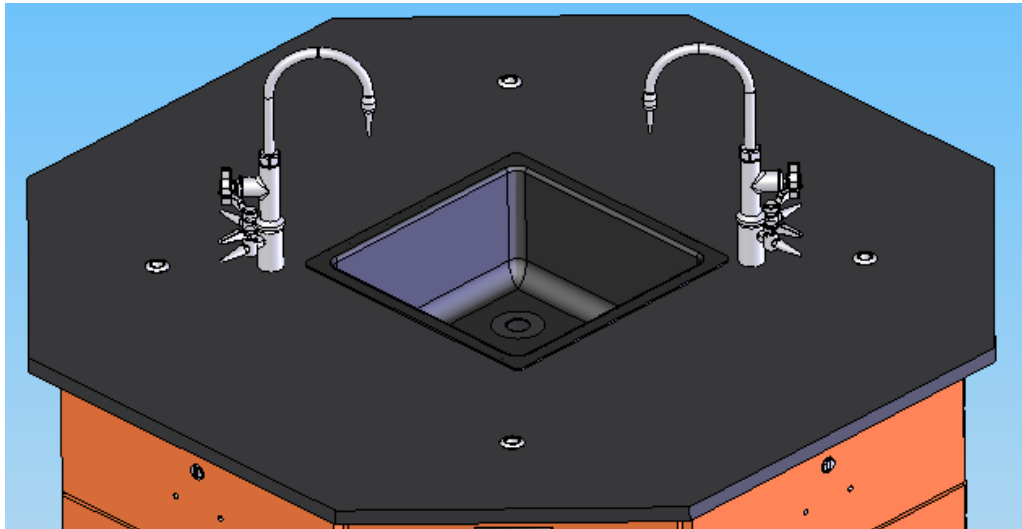
6. Outline the top edge of the three permanent base units and aprons with the Liquid Nail or silicone adhesive caulk and place top on the unit. The removable unit can be set in place in order to make sure the top is placed correctly. **DO NOT GLUE THE TOP TO THE REMOVABLE UNIT.** Let cure for 6-12 hours. Be sure to center the top on all sides of the base unit.



7. Clean the top with water only. Be sure the area that the sink is dropped in is clean and dry.
8. Put a bead of silicone seal along the cutout for the sink on the top. Lower sink in place.

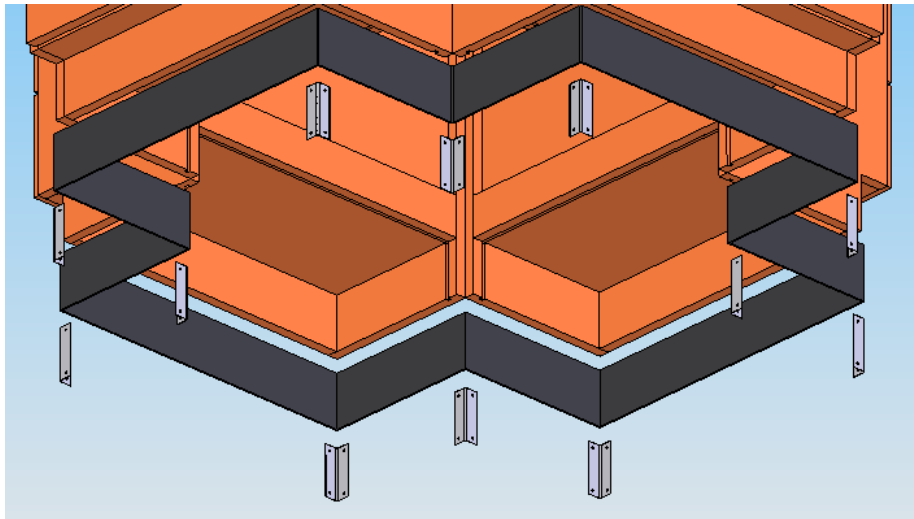


9. Mount fixtures into place.



10. Hook up the water and gas by pulling the removable unit out to access the plumbing and gas. This should be done by a trained professional.
11. Move the removable unit back in place and attach the aprons to the unit by screwing through the opening for the top drawer using the #8 x 1-1/4" phil flat screws. Place all the drawers back in the cabinets. **(See Step 4)**
12. Attach the remainder of the 1-1/2" x 4" aluminum angle brackets to secure the removable cabinet to the rest using the #8 x 3/4" truss head screws. **(See Step 2)**

13. Attach the rubber base molding using contact cement. After molding is in place, screw stainless steel corner brackets on each corner over the base molding.



14. Reverse pulls to the exterior of unit as shown.

